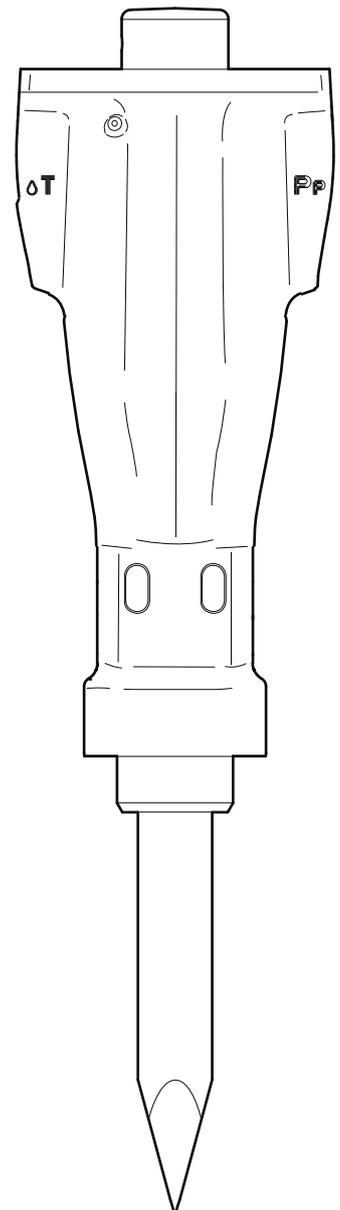


## Safety and operating instructions

### Hydraulic breakers





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# 1 Introduction

Epiroc is a leading productivity partner for the mining, infrastructure and natural resources industries. With cutting-edge technology, Epiroc develops and produces innovative drill rigs, rock excavation and construction equipment, and provides world-class service and consumables.

The company was founded in Stockholm, Sweden, and has passionate people supporting and collaborating with customers in more than 150 countries.

Construction Tools PC AB

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Sweden

## 1.1 About the Safety and operating instructions

The aim of the instructions is to provide you with knowledge of how to use the hydraulic breaker in an efficient, safe way. The instructions also give you advice and tell you how to perform regular maintenance on the hydraulic breaker.

Before using the hydraulic breaker for the first time you must read these instructions carefully and understand all of them.

## 2 Safety instructions

To reduce the risk of serious injury or death to yourself or others, read and understand the Safety and operating instruction before installing, operating, repairing, maintaining, or changing accessories on the machine.

Post this Safety and operating instruction at work locations, provide copies to employees, and make sure that everyone reads the Safety and operating instruction before operating or servicing the machine. For professional use only.

In addition, the operator or the operator's employer must assess the specific risks that may be present as a result of each use of the machine.

Save all warnings and instructions for future reference.

### 2.1 Safety signal words

The safety signal words Danger, Warning and Caution have the following meanings:

<b>DANGER</b>	Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
<b>WARNING</b>	Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
<b>CAUTION</b>	Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

## 2.2 Personal precautions and qualifications

Only qualified and trained persons may operate or maintain the machine. They must be physically able to handle the bulk, weight, and power of the tool. Always use your common sense and good judgement.

### 2.2.1 Transport

Transport of the hydraulic breaker may only be undertaken by persons who:

- are authorised to operate a crane or fork-lift truck in conformity with the applicable national directives,
- are aware of all the relevant national safety instructions and accident prevention instructions
- and have read and understood the safety and transport chapters of this manual.

### 2.2.2 Installation, storage, maintenance and disposal

Installation, storage, maintenance and disposal of the hydraulic breaker may only be undertaken by persons who:

- are aware of all the relevant national safety instructions and accident prevention instructions
- and have read and understood the Safety and operating instructions.

### 2.2.3 Operation

Operation of the hydraulic breaker may only be undertaken by qualified carrier operators. Carrier operators are qualified if they:

- are trained to operate a carrier in conformity with national directives,
- are aware of all the relevant national safety instructions and accident prevention instructions
- and have read and understood the Safety and operating instructions.

## 2.2.4 Testing

Testing of the hydraulic installation must only be carried out by professional technicians. The technicians must be authorised to approve a hydraulic installation in accordance with national directives.

## 2.2.5 Personal protective equipment

Always use approved protective equipment. Operators and all other persons in the working area must wear protective equipment, including at a minimum:

- Protective helmet
- Hearing protection
- Impact resistant eye protection with side protection
- Respiratory protection when appropriate
- Protective gloves
- Proper protective boots
- Appropriate work overall or similar clothing (not loose-fitting) that covers your arms and legs.

## 2.2.6 Drugs, alcohol or medication

### ▲ WARNING Drugs, alcohol or medication

Drugs, alcohol or medication may impair your judgment and powers of concentration. Poor reactions and incorrect assessments can lead to severe accidents or death.

- ▶ Never use the machine when you are tired or under the influence of drugs, alcohol or medication.
- ▶ No person who is under the influence of drugs, alcohol or medication may operate the machine.

## 2.3 Carrier, precautions

Before using or transporting the carrier with the hydraulic breaker attached, carefully read the carrier manufacturer's safety regulations and operating instructions.

Make sure that the carrier is equipped with adequate protective features, including a protective screen in front of the operator.

The hydraulic breaker must only be mounted on a carrier with sufficient load capacity.

Carriers without sufficient load capacity will not provide the required degree of stability and could even fall over during hydraulic breaker use, causing injury and damage.

## 2.4 Installation, precautions

### 2.4.1 Hydraulic system

#### ▲ DANGER Compressed gas, explosion hazard

The integrated piston accumulator is pressurized even when the hydraulic system is shut off. To dismantle the accumulator without first releasing the nitrogen gas can cause serious personal injury or death.

- ▶ Fill the integrated piston accumulator with nitrogen (N<sub>2</sub>) only.
- ▶ Only authorised personnel are qualified to work with the accumulator.

#### ▲ WARNING Hydraulic oil at high pressure

Thin jets of hydraulic oil under high pressure can penetrate the skin and cause permanent injury.

- ▶ Immediately consult a doctor if hydraulic oil has penetrated the skin.
- ▶ Never use your fingers to check for hydraulic fluid leaks.
- ▶ Keep your face away from any possible leaks.

#### ▲ WARNING Hydraulic oil

Spilled hydraulic oil can cause burns, accidents due to slippery conditions and will also harm the environment.

- ▶ Take care of all spilled oil and handle it according to your safety and environmental regulations.
- ▶ Never dismantle the hydraulic machine when the hydraulic oil is hot.
- ▶ Never run any hydraulic lines for attachment of the hydraulic machine through the drivers cab.

#### ▲ CAUTION Skin eczema

Hydraulic oil can cause eczema if it comes in contact with the skin.

- ▶ Avoid getting hydraulic oil on your hands.
- ▶ Always use protective gloves when working with hydraulic oil.
- ▶ Wash hands after contact with hydraulic oil.

## 2.4.2 Assembly or disassembly

### ▲ WARNING Moving parts

Risk for leaking oil and personal injury, such as crushed hands and fingers.

- ▶ Never check bores or passages with hands or fingers.
- ▶ Any boom movements must only be done in cooperation with the personnel mounting the hydraulic breaker.
- ▶ If the hydraulic breaker is mounted on a quick hitch coupling, make sure it is locked securely and all risks of the hydraulic breaker coming loose are eliminated.

## 2.5 Operation, precautions

### ▲ DANGER Explosion hazard

If a working tool comes into contact with explosives or explosive gases, an explosion could occur. When working on certain materials and when using certain materials in machine parts, sparks and ignition can occur. Explosions will lead to severe injuries or death.

- ▶ Never operate the machine in any explosive environment.
- ▶ Never use the machine near flammable materials, fumes or dust.
- ▶ Make sure that there are no undetected sources of gas or explosives.

### ▲ WARNING Operating pressure

If the maximum operating pressure for the hydraulic machine is exceeded, the accumulator can be over charged which can result in material damage and personal injury.

- ▶ Always run the hydraulic machine with the correct operating pressure. See "Technical data".

### ▲ WARNING Dust and fume hazard

Dusts and/or fumes generated or dispersed when using the machine may cause serious and permanent respiratory disease, illness, or other bodily injury (for example, silicosis or other irreversible lung disease that can be fatal, cancer, birth defects, and/or skin inflammation).

Some dusts and fumes created by drilling, breaking, hammering, sawing, grinding and other construction activities contain substances known to the State of California and other authorities to cause respiratory disease, cancer, birth defects, or other reproductive harm. Some examples of such substances are:

- ▶ Crystalline silica, cement, and other masonry products.
- ▶ Arsenic and chromium from chemically-treated rubber.
- ▶ Lead from lead-based paints.

Dust and fumes in the air can be invisible to the naked eye, so do not rely on eye sight to determine if there is dust or fumes in the air.

To reduce the risk of exposure to dust and fumes, do all of the following:

- ▶ Perform site-specific risk assessment. The risk assessment should include dust and fumes created by the use of the machine and the potential for disturbing existing dust.
- ▶ Use proper engineering controls to minimize the amount of dust and fumes in the air and to minimize build-up on equipment, surfaces, clothing, and body parts. Examples of controls include: exhaust ventilation and dust collection systems, water sprays, and wet drilling. Control dusts and fumes at the source where possible. Make sure that controls are properly installed, maintained and correctly used.
- ▶ Wear, maintain and correctly use respiratory protection as instructed by your employer and as required by occupational health and safety regulations. The respiratory protection must be effective for the type of substance at issue (and if applicable, approved by relevant governmental authority).
- ▶ Work in a well ventilated area.
- ▶ If the machine has an exhaust, direct the exhaust so as to reduce disturbance of dust in a dust filled environment.
- ▶ Operate and maintain the machine as recommended in the operating and safety instructions
- ▶ Select, maintain and replace consumables/ working tools/ other accessories as recommended in the operating and safety instructions. Incorrect selection or lack of maintenance of consumables/ inserted tools/ other accessories may cause an unnecessary increase in dust or fumes.
- ▶ Wear washable or disposable protective clothes at the worksite, and shower and change into clean clothes before leaving the worksite to reduce exposure of dust and fumes to yourself, other persons, cars, homes, and other areas.
- ▶ Avoid eating, drinking, and using tobacco products in areas where there is dust or fumes.
- ▶ Wash your hands and face thoroughly as soon as possible upon leaving the exposure area, and always before eating, drinking, using tobacco products, or making contact with other persons.
- ▶ Comply with all applicable laws and regulations, including occupational health and safety regulations.
- ▶ Participate in air monitoring, medical examination programs, and health and safety training programs provided by your employer or trade organizations and in accordance with occupational health and

safety regulations and recommendations. Consult with physicians experienced with relevant occupational medicine.

- ▶ Work with your employer and trade organization to reduce dust and fume exposure at the worksite and to reduce the risks. Effective health and safety programs, policies and procedures for protecting workers and others against harmful exposure to dust and fumes should be established and implemented based on advice from health and safety experts. Consult with experts.
- ▶ Residues of hazardous substances on the machine can be a risk. Before undertaking any maintenance on the machine, clean it thoroughly.

#### ▲ **WARNING Electric shock**

The hydraulic breaker is not insulated against electric current. If the hydraulic breaker come in contact with electric circuits or other electrical power sources, there is a risk of severe injury or death.

- ▶ Never work in the proximity of electric circuits or other electrical power sources.
- ▶ Make sure there are no hidden electric circuits in your working area.

#### ▲ **WARNING Projectiles**

Failure of the work piece, of accessories, or even of the hydraulic breaker itself may generate high velocity projectiles. During breaking, splinters, or other particles may become projectiles and cause bodily injury by striking the operator or other persons. Also, breakage of the work piece, accessories, or the working tool may generate high velocity projectiles that can cause bodily injury. In addition, objects falling from a height can cause bodily injury. To reduce risks:

- ▶ Close off the working area.
- ▶ Before starting, make sure that no persons are in the danger area, 20 meters both horizontally and vertically from the hydraulic breaker.
- ▶ Immediately switch off the hydraulic breaker when persons are present in the danger area.
- ▶ Press the working tool against the working surface before you start.
- ▶ Never operate unless the working tool is retained in the hydraulic breaker with a proper tool retainer.

#### ▲ **WARNING Noise hazard**

High noise levels can cause permanent and disabling hearing loss and other problems such as tinnitus (ringing, buzzing, whistling, or humming in the ears). To reduce risks and prevent an unnecessary increase in noise levels:

- ▶ Risk assessment of these hazards and implementation of appropriate controls is essential.
- ▶ Operate and maintain the machine as recommended in these instructions.
- ▶ Select, maintain and replace the working tool as recommended in these instructions.
- ▶ If the machine has a silencer, check that it is in place and in good working condition.
- ▶ Always use hearing protection.
- ▶ Use damping material to prevent work pieces from 'ringing'.

## 2.6 Maintenance, precautions

#### ▲ **WARNING Involuntary start**

An involuntary start of the hydraulic breaker can lead to severe injuries.

- ▶ Follow the instructions in the carrier manual to prevent involuntary start of the hydraulic breaker.
- ▶ Installation of a start circuit on the hydraulic breaker must be made in a way that avoids any unintentional starts.
- ▶ A foot pedal on the carrier must be equipped with a protection cover.

#### ▲ **WARNING Hydraulic system under high pressure**

Maintenance work on a hydraulic breaker under pressure can lead to severe injuries. Connections can loosen suddenly, parts can suddenly move and hydraulic oil can be ejected.

- ▶ Depressurise the hydraulic system before performing maintenance on the hydraulic breaker or the carrier.

#### ▲ **WARNING Machine modification**

Any machine modification may result in bodily injuries to yourself or others.

- ▶ Never modify the machine. Modified machines are not covered by warranty or product liability.
- ▶ Always use approved original parts, tools, and accessories.
- ▶ Change damaged parts immediately.
- ▶ Replace worn components in good time.

**▲ WARNING Hot working tool**

The tip of the working tool gets very hot during operation. Touching it may lead to burns.

- ▶ Never touch the hot working tool.
- ▶ If you have to carry out any activities, wait for the working tool to cool down first.

**▲ WARNING Working tool hazards**

Accidental engagement of the start and stop device during maintenance or installation can cause serious injuries, when the power source is connected.

- ▶ Never inspect, clean, install, or remove the working tool while the power source is connected.

## 2.7 Storage, precautions

**▲ WARNING Heavy hydraulic breaker and working tool**

The hydraulic breaker and the working tool are heavy equipment. If the breaker or working tool topple over or fall down from where they are stored, it can result in material damage and personal injury.

- ▶ Store the hydraulic breaker and the working tool so that falling or rolling down is prevented.

### 3 Overview

To reduce the risk of serious injury or death to yourself or others, read the Safety instructions section found on the previous pages of this manual before operating the machine.

#### 3.1 Design and function

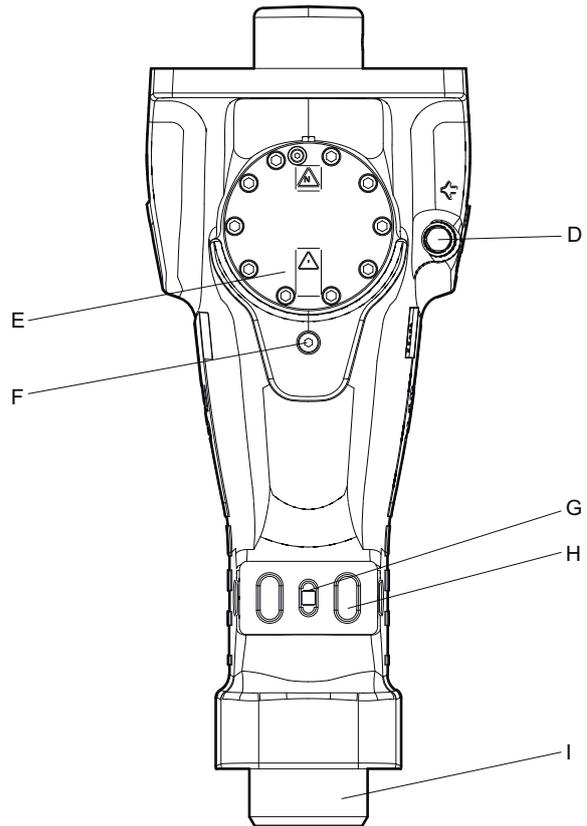
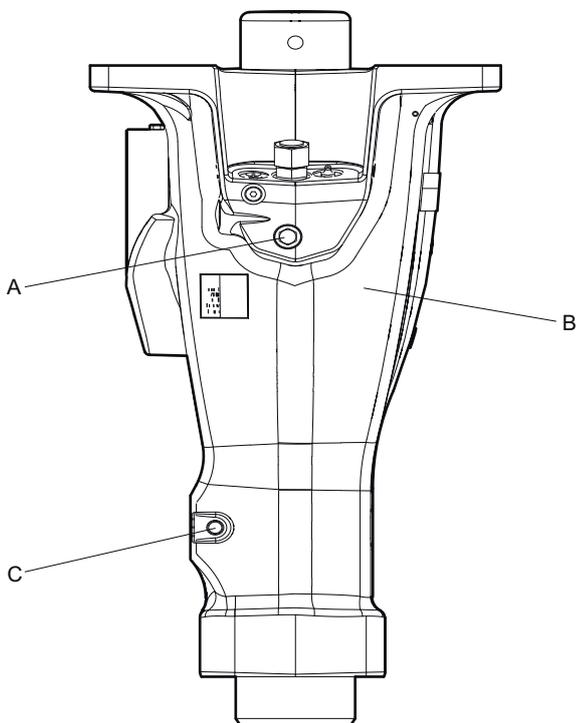
SBU is a range of rig mounted hydraulic breakers designed for all kinds of demolition works. No other use is permitted.

SBU has a solid body which means that the breaker body is made in one piece. The accumulator is integrated with the body.

The hydraulic breaker is operated from the driver's cab of the carrier using the carrier's hydraulic system. The breaker frequency is controlled by the oil flow from the carrier.

Recommended working tools are listed in the spare parts list.

#### 3.2 Main parts

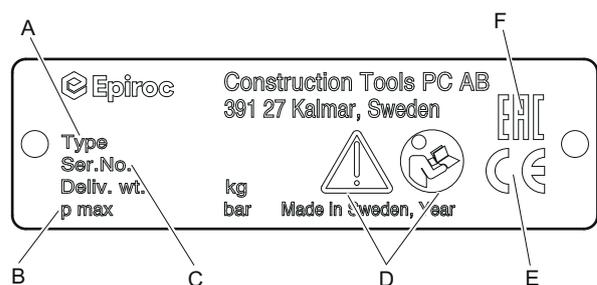


- A. Restrictor
- B. Hammer body
- C. Lock pin
- D. Pressure relief valve
- E. Accumulator
- F. Oil drainage plug
- G. Lock buffer
- H. Tool retainer
- I. Bushing

#### 3.3 Labels

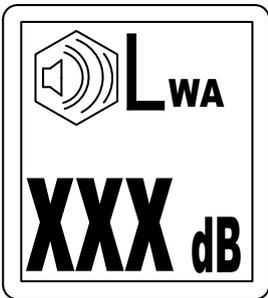
The machine is fitted with labels containing important information about personal safety and machine maintenance. The labels must be in such condition that they are easy to read. New labels can be ordered from the spare parts list.

##### 3.3.1 Data plate



- A. Machine type
- B. Maximum hydraulic pressure
- C. Serial number
- D. The warning symbol together with the book symbol means that the user must read the safety and operating instructions before the machine is used for the first time.
- E. The CE symbol means that the machine is EC-approved. See the EC Declaration of Conformity which is delivered with the machine for more information.
- F. The EAC symbol means that the machine is EAC approved.

### 3.3.2 Noise level label



The label indicates the guaranteed noise level corresponding to EC-directive 2000/14/EC. See "Technical data" for accurate noise level.

### 3.3.3 Labels on the accumulator



Read through the overhaul instructions carefully before servicing or charging.



The accumulator must only be charged with Nitrogen.

**NOTICE** Only certified personnel are allowed to work with the accumulator.

## 3.4 Guarantee

The guarantee or product liability will be invalidated by the following:

- Use other than intended
- Maintenance work not being carried out or being carried out incorrectly
- The use of the wrong consumables
- The use of non-approved parts
- Damage due to wear
- Special applications without the required safety facilities
- Damage due to improper storage
- Changes not carried out by or in consultation with the manufacturer

## 4 Transport

### ▲ WARNING Falling hydraulic breaker

If the hydraulic breaker is tipping over and falling, it may cause serious injury.

- ▶ Place the hydraulic breaker in a safe position where it cannot fall over and cause damage.

**NOTICE** Air freight restrictions

HATCON contains an activated SIM card (radio transmitting device) and an encased lithium ion battery after activation step has been finalized. Both parts are regulated for air transport.

- ▶ Consult your forwarder or local customer center/ dealer about any restrictions for air freight.

### 4.1 Lifting the hydraulic breaker

Carefully check that the carrier is stable enough when transporting, performing maintenance, or other kinds of work with the hydraulic breaker.

The hydraulic breaker is delivered in a box. To lift the hydraulic breaker in a safe way, fit the lifting strap in the manner shown in the illustration below.



## 4.2 Transport using a forklift

When using a forklift. Place the hydraulic breaker at a pallet. Use wedges and strapping to secure it. Slowly lift and transport the hydraulic breaker to its intended destination.

## 4.3 Transport using a lorry

Put the hydraulic breaker on an anti-slip mat at the lorry. Secure the machine to the loading surface with straps.

Observe all the applicable national and regional regulations on securing loads.

## 5 Installation

Before installing the hydraulic breaker on the carrier or operating it, read the operation manual and safety instructions provided by the carrier manufacturer. Follow all instructions.

The carrier must have the appropriate hydraulic system for operation of the breaker.

If the carrier is too large for the hydraulic breaker it may lead to broken working tools and increased wear. See "Technical data" for choosing suitable carrier.

The safety equipment in the hydraulic system must be checked for quality (CE mark, etc.), suitability and functionality by a professional or authorised supervisor before use.

## 5.1 Hoses and connections

### ▲ WARNING Whipping hydraulic hose

Hydraulic hoses under pressure can whip uncontrollably if screws loosen or are loosened. A whipping hydraulic hose can cause severe injuries.

- ▶ Depressurize the hydraulic system before loosening the connection of a hydraulic hose.
- ▶ Tighten the nuts on the connections of the hydraulic hoses to the required torque.

Type of nipple: ORFS standard nipple. The nipple dimensions can be found in the Spare parts list.

The quality of the hydraulic hoses must be 2SC (according to EN 857) or better when connecting the breaker to the carrier. If quick couplings are to be used, we recommend using the 'Flat Face' quick coupling. This type is sturdy and easy to clean. The quick coupling pressure class must agree with the carrier's working pressure.

Always clean the quick couplings before mounting or dismounting. Always plug hoses and hose nipples with tight and clean end caps when dismounting.

### Hose connections

#### Right (As seen from operator's seat)

	Air flushing	Central lubrication	Tank, return line
Symbol			
SBU 160	G ¼ in.	G ¼ in.	G ¾ in.
SBU 220	G ¼ in.	G ¼ in.	G ¾ in.
SBU 340	G ¼ in.	G ¼ in.	G ¾ in.

### Hose connections

#### Left (As seen from operator's seat)

	Water	Pressure to breaker	Pressure for Con-tiLube II micro
Symbol			
SBU 160	G ¼ in.	G ½ in.	G ¼ in.
SBU 220	G ¼ in.	G ½ in.	G ¼ in.
SBU 340	G ¼ in.	G ½ in.	G ¼ in.

**Tightening torque for pressure and return hoses**

SBU 160	150 Nm (110 ft lbs)
SBU 220	210 Nm (155 ft lbs)
SBU 340	210 Nm (155 ft lbs)

*NOTICE* The tightening torques in the table above are valid when the pressure and return hose are mounted directly on the hydraulic breaker's connection nipple. If the pressure and return hose are connected with an additional connection nipple, another tightening torques must be used.

**5.2 Hydraulic oil**

Normally the type of hydraulic oil the carrier is using also works for the hydraulic breaker. When a hydraulic breaker is connected to the carrier, the hydraulic oil will get dirty faster. Check and follow the carrier's instructions for changing oil and oil filter. It is common to change the oil filter more frequent when a hydraulic breaker is installed.

SB hydraulic breakers are equipped with an oil drainage plug to drain all oil before dismounting. This is to reduce the risk of spilling oil.

*NOTICE* When the SB breaker is delivered it contains some mineral based hydraulic oil. Before connecting to the carrier's hydraulic system, check which type of hydraulic oil the carrier is using. Mixing different types of hydraulic oil may destroy the lubrication quality which can lead to machine damage.

In order to protect the environment we recommend the use of biologically degradable hydraulic oil.

<b>Viscosity</b>	
Viscosity (permitted)	15-100 cSt

*NOTICE* Always use clean oil and filling equipment.

**5.3 Assembly**

Circulate the hydraulic oil before connecting the machine. This is to make sure that the hydraulic oil is clean. Use the same routine when changing a hydraulic oil hose.

1. Connect the pressure and return hose.



2. Run the hydraulic oil through the carrier's oil filter for approximately 3 minutes to make sure that the hoses are clean.

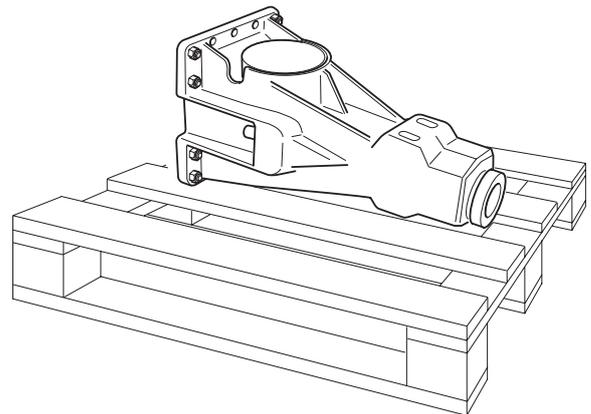
**▲ WARNING Falling breaker can cause injuries**

- ▶ Place the breaker in a safe position where it can not fall over and cause damage.

**Preparation**

1. Place the breaker in a position where it is easy and safe to mount the adapter plate.

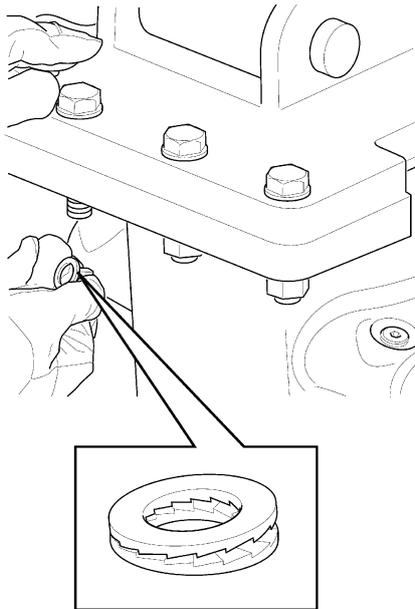
*NOTICE* Mount the breaker so that the accumulator faces the operator's cabin, to reduce the risk of accumulator damage.



**Mounting the adapter plate**

1. Place the adapter plate on the hydraulic breaker.
2. Place NYLOK BLUE PATCH™ (Known as TUF-LOK® in Europe) screws through all bore holes and fit nuts to the screws.

If NYLOK BLUE PATCH™ (Known as TUF-LOK® in Europe) screws are not available we recommend using NORD-LOCK® washers under bolts and nuts. (NYLOK BLUE PATCH is a trademark of Nylok Corporation. TUF-LOK is a registered trademark of Nylok Corporation in Europe. NORD-LOCK is a registered trademark of Nord-Lock International AB.)

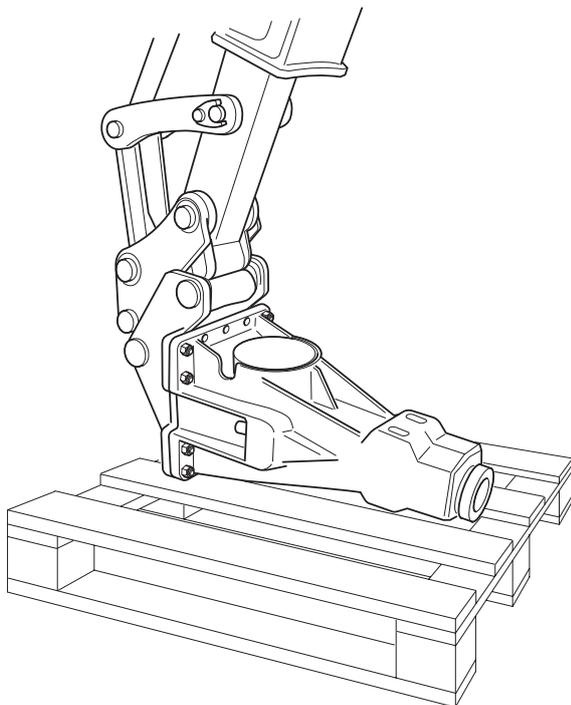


3. Tighten the nuts, see the tightening torque in the table below.

Adapter plate	Tightening torque
SBU 160	170 Nm (125 ft lbs)
SBU 220	170 Nm (125 ft lbs)
SBU 340	170 Nm (125 ft lbs)

#### Connecting the breaker to the carrier

1. Position the breaker in a safe way during installation.



The pressure inlet on the hydraulic breaker is on the left side when you are facing the accumulator. If the pressure hose is on the other side of the boom you can cross the hoses or turn the hydraulic breaker.

Agree with the assistant on clear hand signals for use during the mounting procedure.

2. Carefully lower the stick of the boom into the adapter.

#### ▲ WARNING Moving parts can crush and cut

- ▶ Never check bores or passages with hands or fingers.

An assistant must direct the movement of the boom until the bores in the boom are flush with those in the adapter.

3. Insert the pin and lock.
4. Lift up the hydraulic breaker using the boom.
5. Extend the bucket cylinder until the bore in the toggle is flush with those in the adapter. Insert toggle pin and lock.
6. After mounting the breaker, carefully extend and retract the bucket cylinder to its full extent in each direction. It is important that the cylinder can be fully extended and retracted without any difficulty.

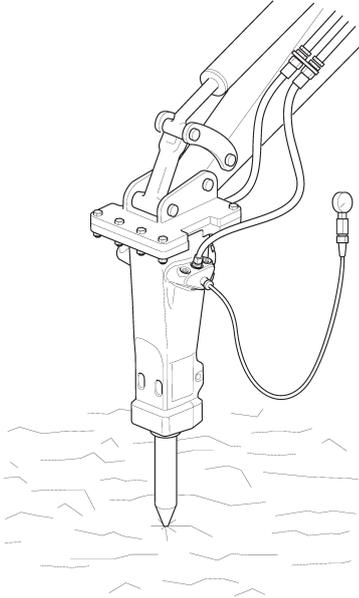
- Connect hydraulic hoses for 'Pressure line, to breaker' and 'Tank, return line'. For further information see section "Hoses and connections".

## 5.4 Pressure adjustment

The hydraulic breaker is equipped with a pressure relief valve which secures the breaker. The operating pressure of the machine (max 150 bar (2176 psi)) is checked and adjusted by a pressure gauge while operating the hydraulic breaker.

- If the operating pressure is more than 150 bar (2176 psi) the pressure must be decreased. Reduce the oil flow from the carrier until the pressure is down to 150 bar (2176 psi). This adjustment is important to ensure that the built in pressure relief valve in the breaker does not open and leak oil back to the tank and create heating problems.
- If the operating pressure is between 130–150 bar (1886-2176 psi), normally no adjustment is needed.

- If the carrier's oil flow is too low to retain an acceptable operating pressure the restrictor in the breaker needs to be changed. See flow diagrams in "Technical data" to choose the best restrictor for your application.



Position the hydraulic breaker vertically towards solid bedrock or similar to adjust the pressure using a pressure gauge.

## 5.5 Water flushing

The hydraulic breaker is prepared for water flushing, this function is to bind the dust when performing demolition operations.

When connecting water flushing the plug in the front of the breaker must be exchanged with a water nozzle. See the Spare parts list for ordering a new water nozzle.

Use a ¼ in. hydraulic hose with a JIC connection as a proper water hose. Contact your nearest authorised workshop for further instructions.

**NOTICE** It is recommended to use water flushing to reduce the wear on the hydraulic breaker during tunnel and dust-intensive applications.

## 5.6 Working tool

### 5.6.1 Selecting the right working tool

#### 5.6.1.1 Conical moil point

The diagram shows a conical moil point tool tip on the left, with a downward arrow indicating its direction. To the right is a circular cross-section diagram with eight arrows pointing outwards from the center, representing the spread of the wedge action.	<ul style="list-style-type: none"> <li>• Very good penetration</li> <li>• Regular spread of wedge action</li> <li>• No torsion effect</li> </ul>
---	--

#### 5.6.1.2 Chisels and spades

The diagram shows a chisel or spade tool tip on the left, with several downward arrows indicating its direction. To the right is a circular cross-section diagram with four vertical arrows pointing outwards from the center, representing the spread of the wedge action.	<ul style="list-style-type: none"> <li>• Very good spread of wedge action</li> <li>• Good penetration</li> <li>• Torsion effect</li> </ul>
---	--

#### 5.6.1.3 Blunt tool

The diagram shows a blunt tool tip on the left, with several downward arrows indicating its direction. To the right is a circular cross-section diagram with a grid of dots, representing the energy application.	<ul style="list-style-type: none"> <li>• Very good energy application</li> <li>• Optimum breaking effect</li> <li>• No torsion effect</li> </ul>
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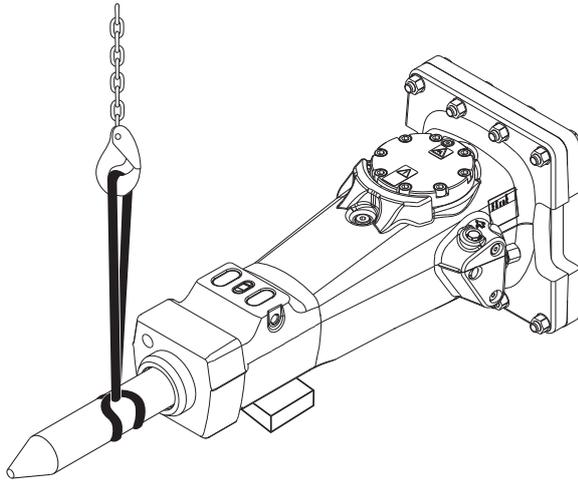
### 5.6.2 Changing the working tool

#### ▲ WARNING Running engine

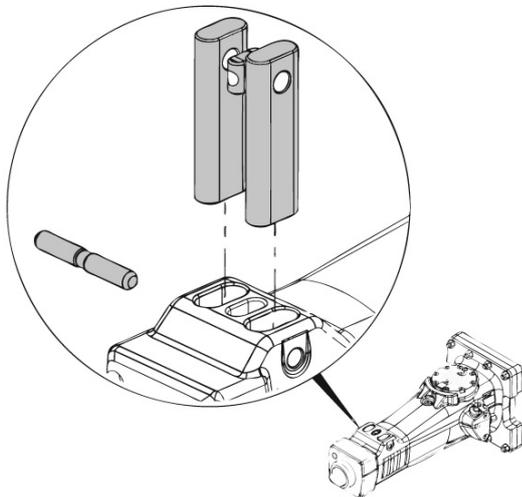
Changing the inserted tool or accessories while the carrier's engine is running can cause serious injury.

- Secure the carrier against involuntary activation.

1. Shut the carrier's engine off.
2. Dismount the working tool, use a lifting strap to reduce the risk of personal injury.



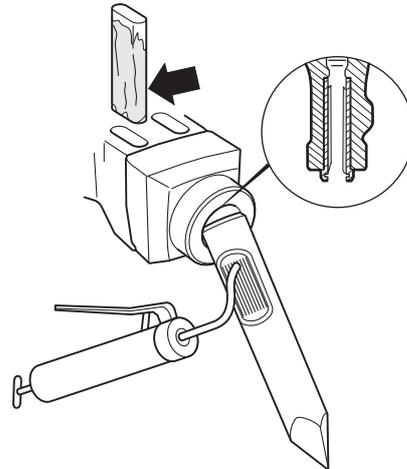
3. Remove and check the lock buffer. Change worn or damaged parts.



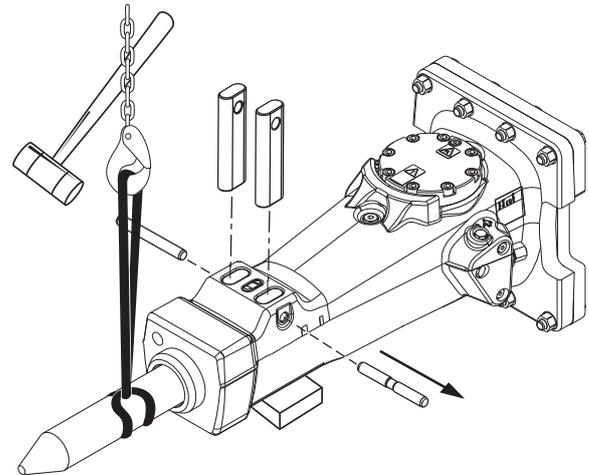
**NOTICE** The lock buffer in the tool retainer lock is made of plastic and can melt when operating in a hot environment. If this occurs, change the standard lock pin. Find optional spring pin in the spare parts list.

4. Clean and lubricate the bushing plentifully.

**NOTICE** When mounting a new working tool, it is especially important to lubricate plentifully.



5. Mount the working tool, use a lifting strap to reduce the risk of personal injury
6. Rotate the working tool to spread the grease.
7. Mount the tool retainers, one at the time.
8. Drive in the lock pin until the lock buffer attaches in the lock pin groove.



## 6 Operation

**NOTICE** The hydraulic breaker or the working tool is not to be used as a lifting device. When lifting heavy components use the hook on the carrier arm.

### 6.1 Preparation before breaking

#### 6.1.1 Operating temperatures

The operating temperatures of the hydraulic breaker are between  $-20^{\circ}\text{C}$  ( $-4^{\circ}\text{F}$ ) and  $+80^{\circ}\text{C}$  ( $+176^{\circ}\text{F}$ ).

##### ▲ CAUTION Temperature hazard

The hydraulic breaker and the hydraulic oil system of the carrier can be damaged if the hydraulic breaker is used at higher or lower temperatures.

- ▶ Only start the hydraulic breaker when the hydraulic oil has reached the proper operating temperature.
- ▶ If the ambient temperature is below  $-20^{\circ}\text{C}$  ( $-4^{\circ}\text{F}$ ), you must warm up the working tool and the hydraulic breaker before use.
- ▶ If the oil temperature exceeds  $+80^{\circ}\text{C}$  ( $+176^{\circ}\text{F}$ ), you must not use the hydraulic breaker as the oil quality becomes inadequate which severely shortens the life time of seals and O-rings.

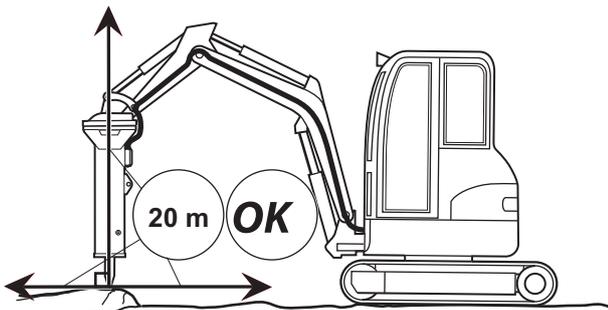
#### 6.1.2 Engine rpm

Too high engine rpm only results in increased fuel consumption and increased oil temperature. Adapt the engine rpm to the recommended value to give the correct operating oil flow.

### 6.2 Operating

#### 6.2.1 Risk area

Before starting the hydraulic breaker, make sure that no persons are in the risk area, 20 meters (66 ft) both horizontally and vertically from the hydraulic breaker.



#### 6.2.2 Breaking

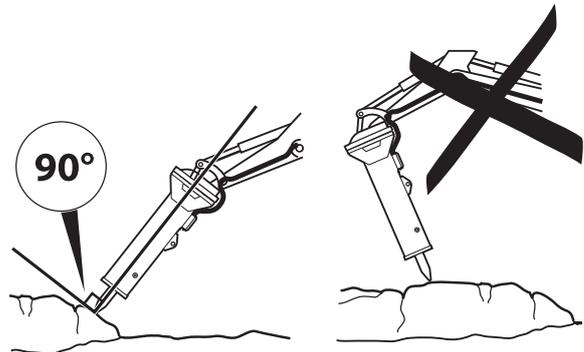
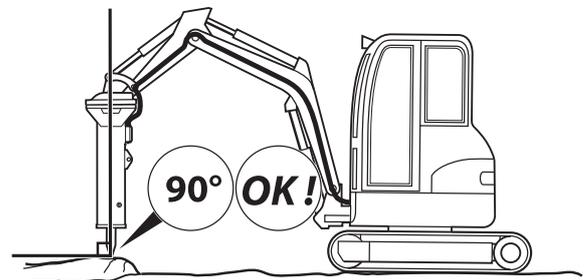
##### ▲ CAUTION Machine and tool hazard

Continuous operation at full extension and/or retraction can result in damage to the hydraulic cylinders.

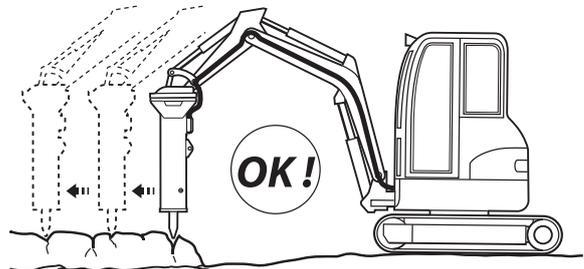
- ▶ Always avoid operating the breaker with the cylinders fully extended or retracted.
- ▶ Reposition the carrier and/or boom to avoid fully extended or retracted cylinders.
- ▶ Pay attention and look at what you are doing.

Never start the hydraulic breaker until both carrier and the hydraulic breaker are in the correct position.

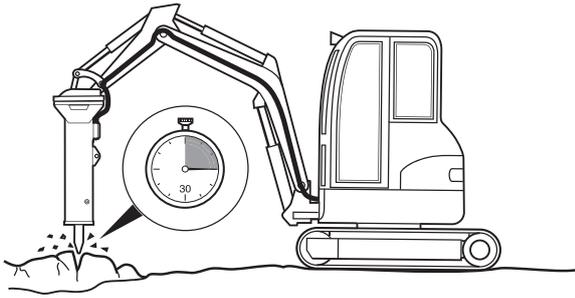
- Direct the hydraulic breaker in a position  $90^{\circ}$  towards the object.



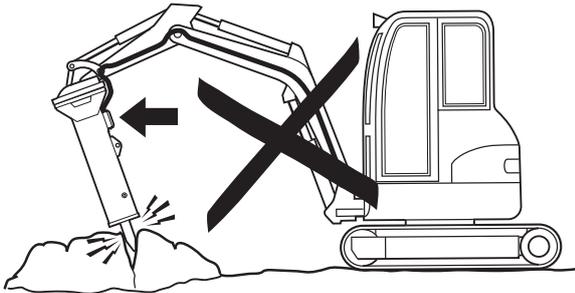
- Start near the edge and work your way in towards the middle. Never start in the middle of large objects.



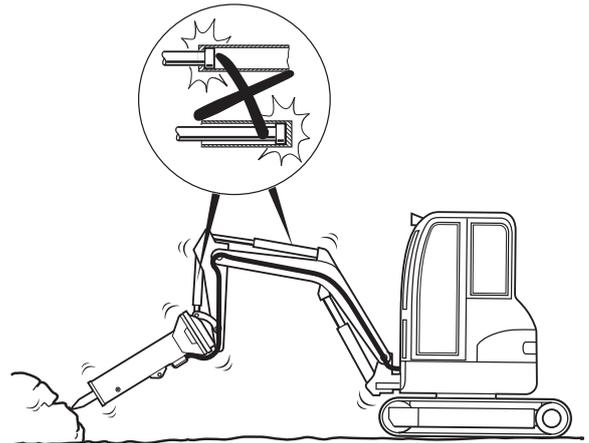
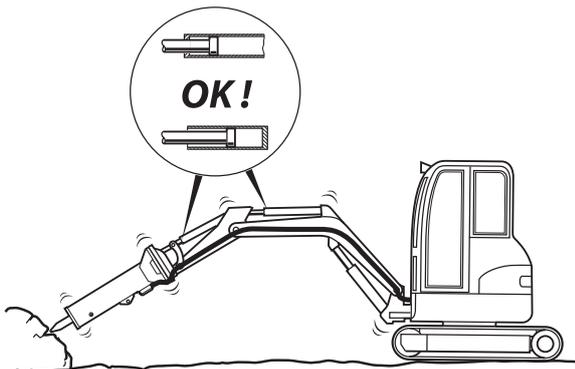
- Never run the hydraulic breaker longer than 15 seconds on the same spot. Move the working tool to a new position if the object does not break.



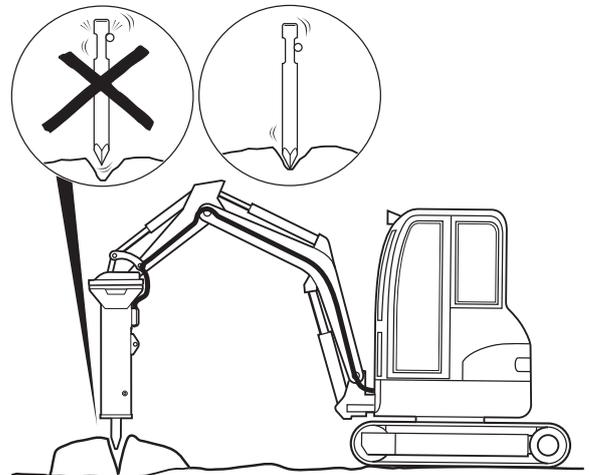
- Never bend with the working tool.



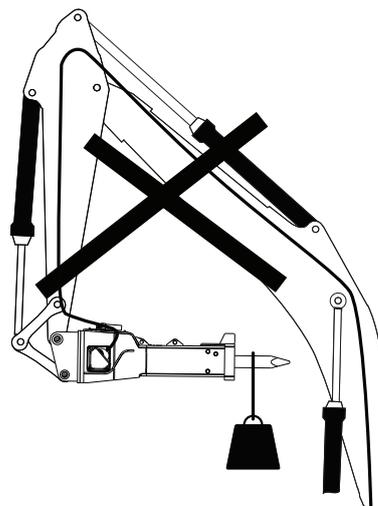
- Use the correct feed pressure. When the feed pressure is correct the hydraulic breaker is working at its best and the vibrations are at a minimum. Also the wear on the bushing and inserted tool is kept to a minimum.
- Listen to the sound from the hydraulic breaker. The sound changes if there is any bending between the working tool and bushing.
- Never run the breaker with the boom cylinders at their end positions. It may cause damage to the carrier.



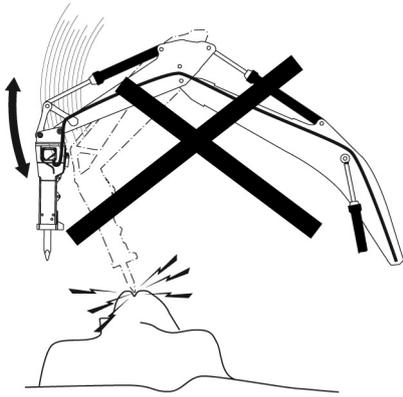
- Avoid idling strokes; it causes wear on both working tool and tool retainers.



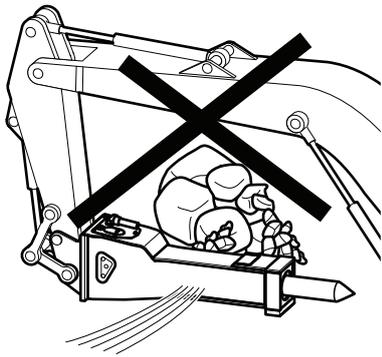
- The hydraulic breaker or the working tool is not to be used as a lifting device. When lifting heavy components use the hook on the carrier arm.



- Never use the hydraulic breaker as a sledge hammer to demolish material.

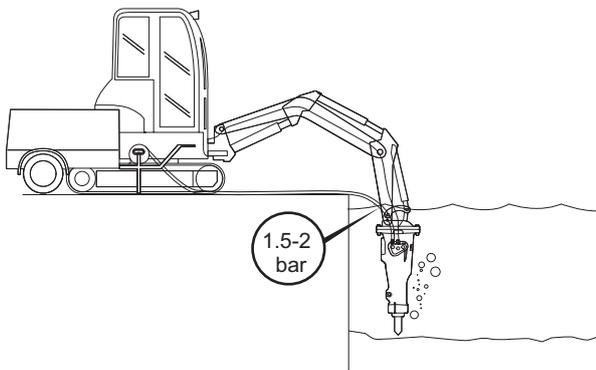


- Never use the hydraulic breaker to move debris.



### 6.2.3 Breaking under water

Hydraulic breakers can be used for operating under water.



**NOTICE** When operating under water the hydraulic breaker must be fed with compressed air to keep the area between the piston and the inserted tool free from water. If the area between the piston and the inserted tool gets filled with water, it may penetrate into the hydraulic oil system when the hydraulic breaker is started.

The air pressure must be 1.5-2 bar (22-29 psi) at the air inlet on the breaker and the air consumption can be found in "Technical data". Suitable air hose is a ¼ in. hydraulic hose with JIC connection. Contact your nearest authorised workshop for further instructions.

### 6.2.4 Special applications

**NOTICE** Always consult the Customer Center /Dealer in your area in case of special applications- tunnelling, high thermal load and underwater application.

You can contact your nearest authorised workshop for further instructions.

## 7 Maintenance

It is essential that regular maintenance is performed to maintain the breakers maximum efficiency.

Equipment that is insufficiently maintained can be dangerous for both the operator and persons near the breaker. Make sure that regular maintenance routines with lubrication are followed to keep the equipment safe and efficient.

### 7.1 Cleaning

**NOTICE** Environmental damage due to polluted water

Hydraulic oil and chisel paste are environmentally harmful and must not penetrate the ground or enter the water table or water supplies.

- ▶ Collect the water used for cleaning if it has been contaminated by hydraulic oil and chisel paste.
- ▶ Dispose of the water in accordance with the applicable regulations to avoid environmental hazards.

### 7.2 Every second hour

Regularly lubricate the working tool, the tool retainer and the bushings.

#### 7.2.1 Lubricating with a grease gun

**▲ WARNING Hot working tool during operation and a period of time after use**

- ▶ Avoid contact with the working tool.

**▲ WARNING Hot hydraulic breaker during operation and a period of time after use**

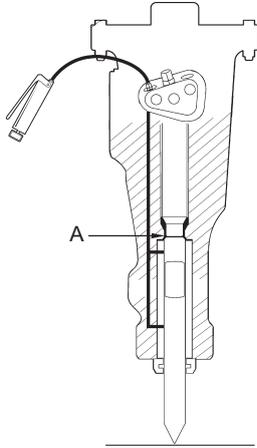
- ▶ Avoid contact with the hydraulic breaker.

**▲ CAUTION Skin eczema**

Grease can cause eczema if it comes in contact with the skin.

- ▶ Avoid getting grease on your hands. Wash thoroughly after contact.

1. Press the working tool all the way into the breaker up to the stop (A). Otherwise the space between the top of the working tool and the piston will be filled with grease, and damage can occur to seals, piston, and cylinder.



2. Lubricate the working tool's shank plentifully during all upward operations. The bushing and the working tool must be lubricated so frequently that dirt cannot penetrate into the hydraulic breaker.

When the working tool is exposed to high pressure and high temperatures a standard type of grease will melt and run. To avoid this always use Epiroc chisel paste.

### 7.2.2 Central lubrication system

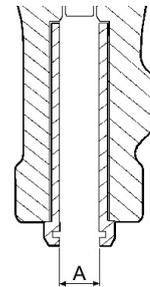
We recommend Epiroc's central lubrication system. When this system is fitted on the carrier, grease is pumped continuously from a lubrication container on the carrier to the hydraulic breaker when the hydraulic breaker is activated. This increases the life of the tool bushings and working tools considerably.

## 7.3 Every day

- Check tool retainers and lock pins for damage, change if necessary.
- Check that hoses, couplings, and accumulator are in a good condition, change if necessary.
- Check that bolts and connections are free from damage and properly tightened, change if damaged. See tightening torques in the spare parts list.
- Refill the central lubricating system.

## 7.4 Every week

- Clean the hydraulic breaker carefully.
- Check the wear bushing's wear and maximum inner wear limits.



The wear bushing must be replaced when the inner diameter (A) has reached its maximum wear limit, see section "Wear limits" and "Replacing the working tool bushing".

- Check the working tool for wear.

The working tool must be replaced when the outer diameter (B) has reached its minimum wear limit. See section "Wear limits".



Too large clearance can make the working tool break and the piston can be damaged.

- Check the breaker and the adapter plate for cracks and wear.
- Check that the accumulator screws are properly tightened. The correct tightening torque is found in the spare parts list.

**NOTICE** The working tool must never be sharpened by forging. Sharpening must only be performed by milling, grinding, or turning.

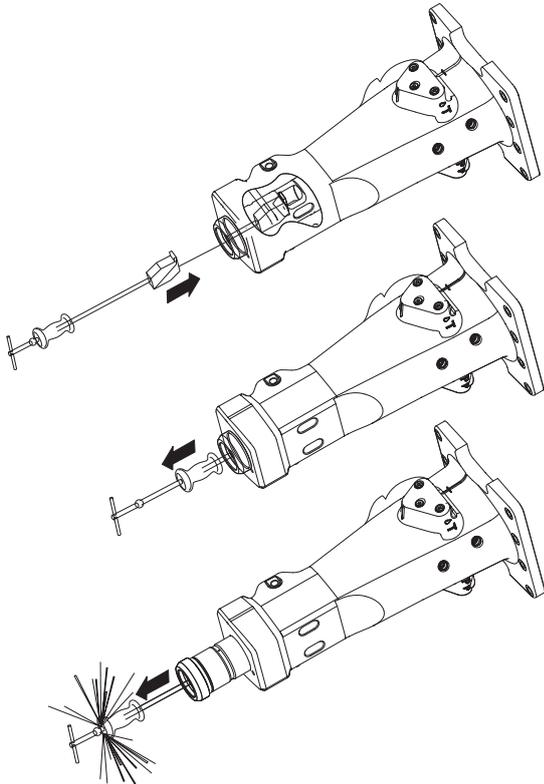
### 7.4.1 Wear limits

	A mm (in.)	B mm (in.)
SBU 160	52 (2.0)	48 (1.9)
SBU 220	68 (2.7)	63 (2.5)
SBU 340	83 (3.3)	78 (3.1)

### 7.4.2 Replacing the working tool bushing

The working tool bushing is kept in place by the tool retainers. A new bushing has a slip fit.

1. Remove scraper ring and bushing. If a worn out bushing is stuck, use a sliding hammer to remove it.



2. Carefully clean the bore and the bushing seat area.
3. Mount new O-rings, lubricate and mount the bushing.
4. Use a plastic sledgehammer to insert the bushing.
5. Rotate the bushings until the tool retainers find their position at the bushing.
6. Mount a new scraper ring.

## 7.5 Every year

Overhauling must be done after one year of continuous operation. Overhauling must for safety reasons be performed by authorised personnel at an authorised workshop.

## 8 Storage

### ▲ WARNING Heavy hydraulic breaker and working tool

The hydraulic breaker and the working tool are heavy equipment. If the breaker or working tool topple over or fall down from where they are stored, it can result in material damage and personal injury.

- Store the hydraulic breaker and the working tool so that falling or rolling down is prevented.

If the hydraulic breaker is not used for a long time, the following steps have to be considered to protect the hydraulic breaker from corrosion:

1. Clean the hydraulic breaker carefully.
2. Dismount the working tool and lubricate the front part of the piston, bushing and the tool retainer lock.
3. Store the hydraulic breaker in a dry place.

## 9 Disposal

A used machine must be treated and scrapped in such a way that the greatest possible portion of the material can be recycled and any negative influence on the environment is kept as low as possible.

Before a used machine is scrapped it must be emptied and cleaned from all hydraulic oil. The remaining hydraulic oil must be deposited and any negative influence on the environment is to be kept as low as possible.

## 10 Troubleshooting

### 10.1 Hydraulic breaker does not start

Cause	Remedy	By
Pressure and tank hoses are mixed up.	Check that the connections of the pressure and tank hoses are correct. See section "Hoses and connection".	Carrier driver
Shut off valve in pressure and/or tank hoses is closed.	Check the shut off valve and open it.	Carrier driver
Defective couplings blocking pressure and tank hoses.	Check couplings and replace defective coupling valves.	Workshop
Operating pressure too low.	Check the carrier engine speed, the pump delivery and the pressure relief valve. Check the operating pressure. Adjust settings and replace defective parts if required. See section "Installation".	Carrier driver or Customer Center / Dealer in your area
Return pressure too high.	Check and lower the return pressure.	Customer Center / Dealer in your area

### 10.2 Impact force too low

Cause	Remedy	By
Gas pressure too low, whipping and pulsing hoses.	Check the gas pressure and fill the accumulator.	Operator

### 10.3 Oil leaks

Cause	Remedy	By
Leaking or damaged seals.	Replace the seals.	Workshop

### 10.4 Hydraulic breaker operates too slow

Cause	Remedy	By
Insufficient hydraulic oil delivery volume.	Check the engine speed and/or mode stage of the carrier and the operation pressure and adjust. Check the carrier's pressure and the size of the restrictor.	Carrier driver
Valve in pressure and/or tank hoses partly closed.	Check the valve and open.	Carrier driver
Flow resistance on oil filter or oil cooler too high.	Check the oil filter and oil cooler, clean or replace them.	Carrier driver
Working tool jams in the lower breaker part.	Correct the direction of the carrier boom. The pressing force must act in the axial direction of the hydraulic breaker. Check the shaft of the working tool and deburr if required. Use the right type, and amount of grease. Always use chisel paste recommended by your manufacturer. Check the working tool and the wear bush for wear and replace if necessary. See section "Working tool".	Carrier driver

<b>Cause</b>	<b>Remedy</b>	<b>By</b>
Inside diameter of tank hose too small.	Check the inside diameter and change if necessary. Observe the minimum inside diameter! See section "Hoses and connections".	Workshop
Return pressure too high.	Check and lower the return pressure.	Customer Center/ Dealer in your area
Hydraulic oil temperature in the tank higher than 80°C (176°F).	Check the oil level in the hydraulic tank and top up if necessary. Check the oil flow. Too high oil flow leads to a higher working pressure and temperature, and that the oil flows over the pressure limiter. Check the cooler function on the carrier. See section "Preparation before breaking".	Carrier driver
Hydraulic oil pressure too low.	Check the pressure, adjust as required. Fit new pressure relief cartridges if necessary, on carrier and breaker. Check the installation, check the restrictor, and check the carrier's pressure. See section "Pressure adjustment".	Workshop

## 10.5 Operating temperature too high

<b>Cause</b>	<b>Remedy</b>	<b>By</b>
Oil level in tank too low.	Check the oil level and top up oil.	Carrier driver or workshop
Operation in high outside temperature without oil cooler.	Check oil temperature and install an oil cooler if necessary.	Workshop or Customer Center /Dealer in your area

## 11 Technical data

### 11.1 Machine data

	SBU 160	SBU 220	SBU 340
Service weight, kg (lb)	160 (360)	225 (494)	330 (725)
Delivery weight, kg (lb)	132 (290)	177 (390)	248 (547)
Suitable carrier weight class, t (lbs)	2.2-5.0 (4,850-11,023)	2.8-6.0 (6,170-13,225)	4.5-9.0 (9,900-19,840)
Working length of working tool in standard version, mm (in.)	280 (11.0)	330 (13.0)	400 (15.7)
Working tool diameter, mm (in.)	50 (1.97)	65 (2.56)	80 (3.15)
Start up mode	AutoStart	AutoStart	AutoStart
Hose inside diameter P, mm (in.)	12 (½)	19 (¾)	19 (¾)
Hose inside diameter T, mm (in.)	12 (½)	19 (¾)	19 (¾)

### 11.2 Capacities

	SBU 160	SBU 220	SBU 340
Oil flow, l/min (gpm)	30-50 (8-13)	42-75 (11-20)	62-100 (16-26)
Impact rate, bpm	1000-2000	750-1400	700-1300
Operating pressure, bar (psi)	100-150 (1450-2175)	100-150 (1450-2175)	100-150 (1450-2175)
Maximum hydraulic input power, kW	13	19	25
Back pressure acceptance, bar (psi)	8 (116)	35 (508)	35 (508)
Accumulator gas pressure, bar (psi)	40 (580)	40 (580)	40 (580)
Pressure relief valve on breaker, bar (psi)	180 (2611)	180 (2611)	185 (2683)
Water pressure, bar (psi)	4 (58)	4 (58)	4 (58)
Water consumption, l/min (gpm)	≤5 (≤1.3)	≤5 (≤1.3)	≤9 (≤2.4)
Air pressure, bar (psi)	2 (29)	2 (29)	2 (29)
Air flow, m <sup>3</sup> /min (ft <sup>3</sup> /min)	≤0.73 (≤26)	≤0.73 (≤26)	≤0.73 (≤26)

### 11.3 Noise declaration statement

	SBU 160	SBU 220	SBU 340
Sound pressure <sup>1</sup> dB(A)	86	89	93
Sound power <sup>2</sup> dB(A)	115	118	122

<sup>1</sup> Sound pressure level according to EN ISO 3744 in accordance with directive 2000/14/EC at 10 metres distance.

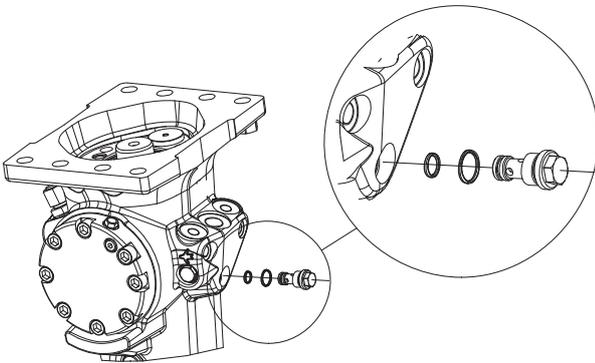
<sup>2</sup> Guaranteed sound power according to EN ISO 3744 in accordance with directive 2000/14/EC inclusive spread in production.

These declared values were obtained by laboratory type testing in accordance with the stated directive or standards and are suitable for comparison with the declared values of other tools tested in accordance with the same directive or standards. These declared values are not adequate for use in risk assessments and values measured in individual work places may be higher. The actual exposure values and risk of harm experienced by an individual user are unique and depend upon the way the user works, in what material the breaker is used, as well as upon the exposure time and the physical condition of the user, and the condition of the breaker.

We, Construction Tools PC AB, cannot be held liable for the consequences of using the declared values, instead of values reflecting the actual exposure, in an individual risk assessment in a work place situation over which we have no control.

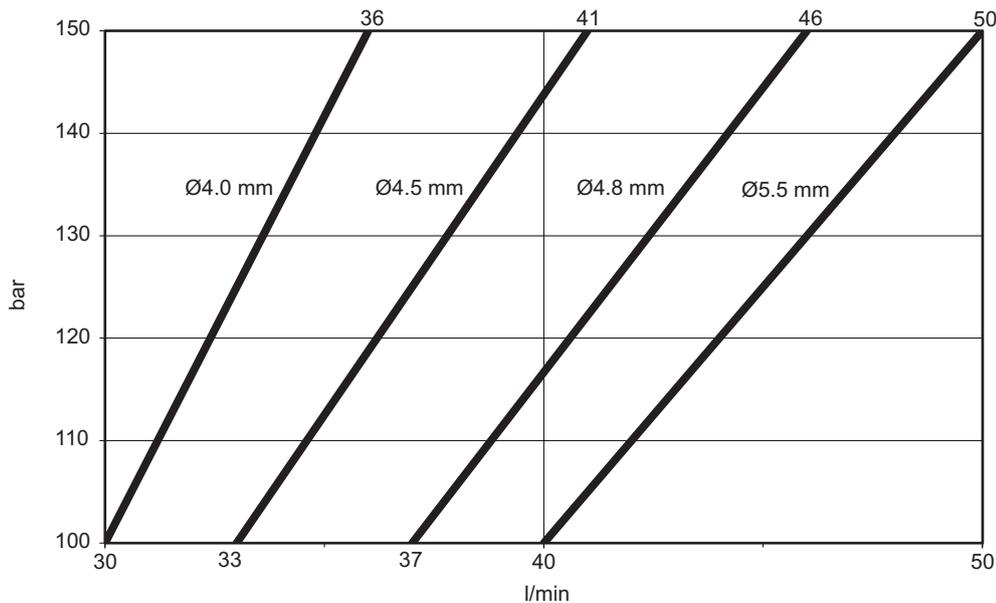
## 11.4 Flow diagrams for the correct operating pressure

The carrier's oil flow can be restricted to achieve the right operating pressure. Restrictors can be ordered from the spare parts list. The diagrams show oil flow at viscosity 32 cSt.



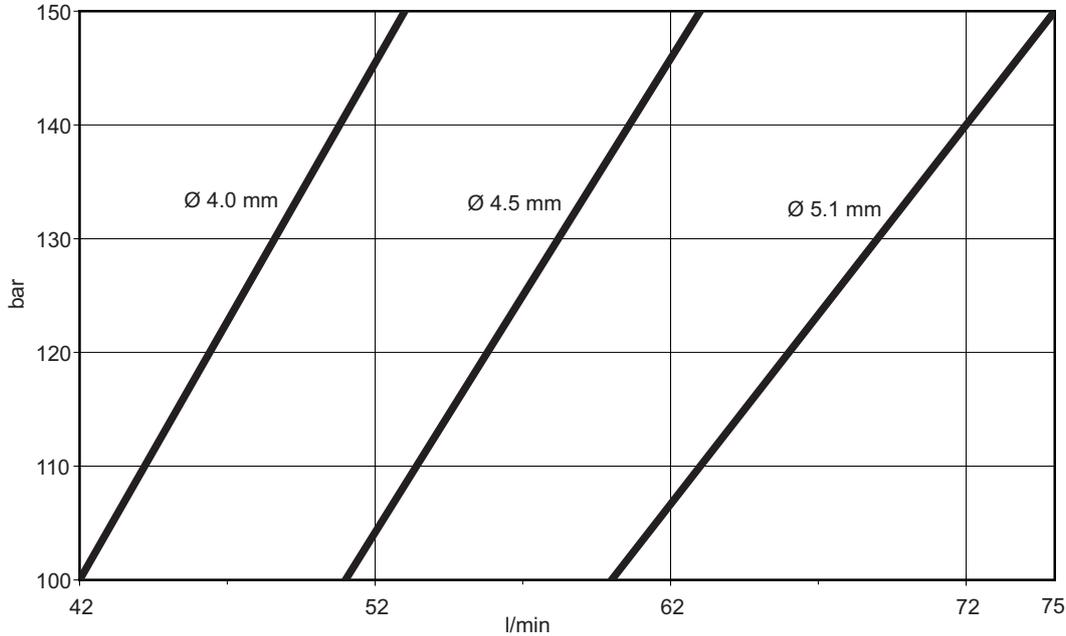
### 11.4.1 SBU 160: 100–150 bar

The flow diagram is valid for applications with back pressure up to 10 bar. For applications where the back pressure exceeds 10 bar, a restrictor must be chosen regarding the working pressure in each specific case. In these cases, apart from the restrictors specified in the flow diagram below, it is possible to choose a **Restrictor with Ø 7.0 mm**, or remove the restrictor cartridge and work without any restriction.



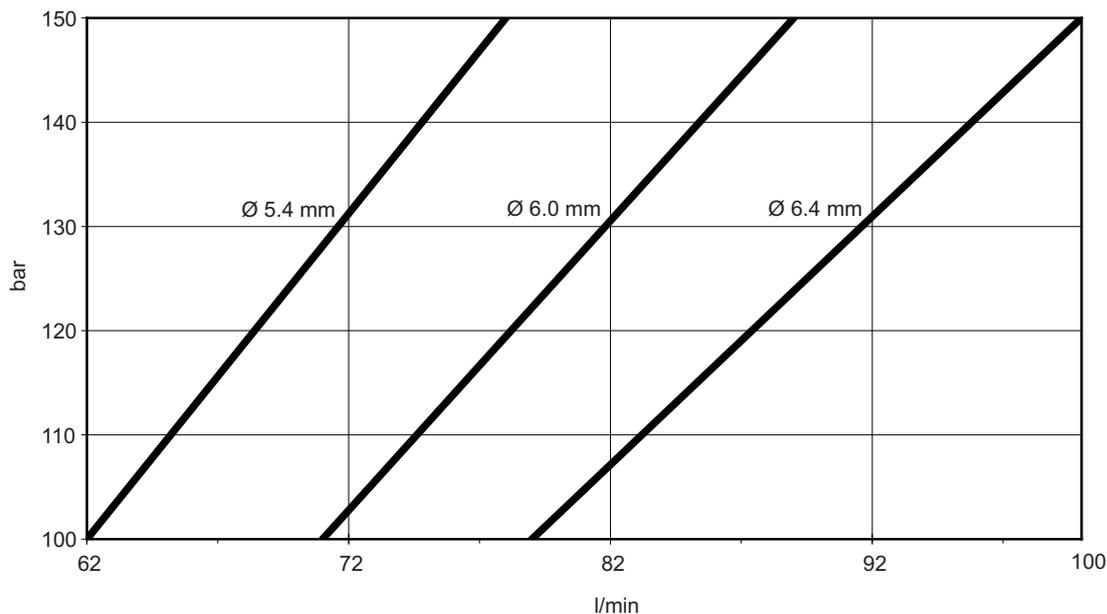
### 11.4.2 SBU 220: 100–150 bar

The flow diagram is valid for applications with back pressure up to 10 bar. For applications where the back pressure exceeds 10 bar, a restrictor must be chosen regarding the working pressure in each specific case. In these cases, apart from the restrictors specified in the flow diagram below, it is possible to choose a **Restrictor with Ø 7.0 mm**, or remove the restrictor cartridge and work without any restriction.



### 11.4.3 SBU 340: 100–150 bar

The flow diagram is valid for applications with back pressure up to 10 bar. For applications where the back pressure exceeds 10 bar, a restrictor must be chosen regarding the working pressure in each specific case. In these cases, apart from the restrictors specified in the flow diagram below, it is possible to choose a **Restrictor with Ø 7.7 mm**, or remove the restrictor cartridge and work without any restriction.



## 12 EC Declaration of Conformity

### 12.1 EC Declaration of Conformity (EC Directive 2006/42/EC)

We, Construction Tools PC AB, hereby declare that the machines listed below conform to the provisions of EC Directive 2006/42/EC (Machinery Directive) and 2000/14/EC (Noise Directive).

Hydraulic breaker	Guaranteed sound power level [dB(A)]	Measured sound power level [dB(A)]	Pmax (bar)	Weight (kg)
SBU 160	115	114	150	132
SBU 220	118	117	150	177
SBU 340	122	121	150	248

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